# V.I.O.C Technical Services

# **VIOC TSB**

Recommendations for oil drain plugs and gaskets

#### Issue:

Service Failures caused by oil drain plugs and gaskets.

### Recommendations:

- 1. All Service Centers should have a size I.D. template near where the replacement drain plugs are kept, (Service Champ part# 18013) This prevents technicians from trying to install incorrect size plugs into oil pans causing damage.
- 2. Fiber and plastic/nylon gaskets should not be installed. Fiber gaskets sometimes crack during installation and tend to loosen over time. Plastic/nylon gaskets melt and distort when subjected to today's high oil pan temperatures.
- 3. Drain plug gaskets should be replaced at every oil change, (It is cheap insurance).
- 4. Molded drain plugs should be replaced with molded drain plugs.
- 5. The following is a list of recommended gaskets:

Plug size	Gasket type	Part#
½ standard	aluminum	13550
½ standard	viton	11561B
12mm GM	viton	11561B
12mm Import	aluminum	13449
14mm	aluminum	13551B
16mm	copper	12552
18mm Toyota	synthetic	16553
20mm	copper	12554

### Store Personnel, Please Note:

These drain plugs are now available to order via the POS system. Orders will not generate automatically so you will need to order manually as needed.