



*Keep your Swim Spa/Swimming Pool Water Fresh, Clean and Sanitized with a*

# Hypochlorous Generator for Swimming Pools

With In-Line Activator Designed to be  
Placed Pool Water Return Line

## Owner's Manual



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## **Advantages of Your New Hypochlorous Generator**

Congratulations on your purchase of your new Hypochlorous Generator for Swimming Pools and Swim Spas!

This manual will provide you with the instructions that you need to install and operate your Hypochlorous Generator so that you can immediately enjoy the benefits of sanitizing your Swimming Pool or Swim Spa water with Hypochlorous. These benefits include:

- ✓ **Powerful Germ Killer** - 120 times more effective than liquid chlorine.
- ✓ **Safe & Healthy** - Hypoallergenic, soothes and improves the health of skin, eyes, and hair.
- ✓ **Natural & Organic** - Generates the same molecule that is produced by our white blood cells to fight infection in our bodies. This same hypochlorous molecule is already present in our tears and saliva.
- ✓ **Safe for the Planet** - uses no toxic or hazardous chemicals, proven safe for animals and plants.
- ✓ **Saves Money Every Month** - Eliminates the need for routine addition of chlorine and chlorine stabilizers.
- ✓ **Uses 1/3 less salt** than a typical Chlorine Generator while producing 3 times the Sanitizing Power. The concentration of salt using the Hypochlorous Generator Additive is less than the concentration of salt in human tears, and is non-corrosive to hot tub and spa equipment and surfaces.

## **Brief Description of the Hypochlorous Generator Technology**

The Hypochlorous Generator is a semi-automated hypochlorous acid generation system that is specifically designed for Swimming Pools and Swim Spas containing up to 17,000 gallons of water. For larger Swimming Pools, more than one Hypochlorous Generator can be installed: two units for Swimming Pools containing up to 34,000



gallons of water, three units for Swimming Pools containing up to 51,000 gallons of water, and so forth.

Even though the technical name is “hypochlorous acid,” the product that is generated has about the same acidity as a glass of milk and is pH neutral when produced in your Swimming Pool or Swim Spa.

The Hypochlorous Generator works by a process of electrolysis in which it converts water ( $H_2O$ ) and purified salt (sodium chloride,  $NaCl$ ) that has been dissolved in your Swimming Pool water to hypochlorous acid ( $HOCl$ ). The concentration of hypochlorous acid that is created is very small, between 1 and 4 parts per million (ppm). Creating and using this small amount of hypochlorous acid has been studied and approved by the U.S. EPA as safe and effective for sanitizing and disinfecting drinking water, swimming pool water, and hot tub and spa water.

The amount of purified salt that is added is very small in relation to the volume of the water in the Swimming Pool. The concentration required for the Hypochlorous Generator to work is only about 5% of the salt level of ocean water. This low level of salt concentration is below the level that most people can taste.

The small addition of salt also benefits Swimming Pool users by providing a softening effect on the water, leaving hair and skin feeling smoother and healthier than with traditional sanitizing products.

The Hypochlorous Generator operates on a short three-hour cycle, maintaining the hypochlorous concentration in the water at between 1 and 3 ppm. The Hypochlorous Generator has an adjustable Power Level to accommodate the size of your Swimming Pool and the amount of usage that your Swimming Pool receives.

The Hypochlorous Generator creates the hypochlorous acid molecule,  $HOCl$ , from the salt and water. When the  $HOCl$  molecule encounters germs — such as bacteria, viruses, or mold — the  $HOCl$  breaks down the germ’s cellular structure and eliminates the germs from the water. In the process of killing germs the  $HOCl$  returns to its



original state of salt (NaCl) and water (H<sub>2</sub>O). During its three hour generation cycle, the Hypochlorous Generator “recycles” this salt and water, turning it back into HOCl. Thus the cycle continues using only the original purified salt that was dissolved into the Swimming Pool water. This is why no additional sanitizing chemicals need to be added to the Swimming Pool water each week — it recycles and uses the same salt and water molecules over and over again.

The purified salt that dissolved into the fresh water when you first filled up the Swimming Pool remains in the water and will only gradually decrease when Swimming Pool water is splashed out of the Swimming Pool or from wet swimming suits carrying Swimming Pool water out of the Swimming Pool. Therefore very little if any additional purified salt will need to be added to the Swimming Pool water until the next time the Swimming Pool water is drained and replaced with fresh water.

### **Safety First!**

The Hypochlorous Generator is powered by electricity that comes from a standard 110 volt alternating current GFCI electrical outlet. That electricity is transformed into 12 volt direct current electricity that flows through the Activator at 5 amps. The Hypochlorous Generator has been certified to be safe when used in accordance with its instructions and design, but caution must be taken anytime electricity is used in the presence of water. For this reason it is important that you read, understand and follow these warning and safety instructions.

## **— IMPORTANT WARNING AND SAFETY INSTRUCTIONS —**

**READ AND FOLLOW ALL INSTRUCTIONS IN THIS MANUAL**

**SAVE THESE INSTRUCTIONS FOR CURRENT AND FUTURE REFERENCE**

**WARNINGS:**



**To reduce the risk of injury, do not permit children to use this product.**

**Use the Hypochlorous Generator only according to these instructions. Any modification or misuse of this product will void the warranty.**

**Install the Hypochlorous Generator in accordance with all national and local electrical, plumbing, safety, and other applicable codes.**

**Connect the Hypochlorous Generator to a GFCI (Ground Fault Circuit Interrupt) or GFI (Ground Fault Interrupt) protected VAC power source only.**

**Protect the power supply and outlet from exposure to the elements, i.e. direct sun, rain, snow, condensation, etc.**

**Cutting the cord from the power supply to the The Hypochlorous Generator Activator voids the warranty. Damage will occur if the connection is reversed.**

**DO NOT use with extension cord. Injury may result.**

**DO NOT operate the Hypochlorous Generator if damaged in any way.**

**DO NOT pull on the cord to disconnect the power supply from power source. Do not allow the cord to be walked on, or to rest on sharp edges or corners. Do not drop, throw, or otherwise roughly handle the Hypochlorous Generator components.**

**Disconnect, remove, and store the Hypochlorous Generator indoors when the Swim Spa or Swimming Pool has been winterized or drained.**





**Leave Swimming Pool or Swim Spa cover open for at least 1 minute to allow trapped gases to escape prior to use.**

**Measure and monitor Swimming Pool or Swim Spa water quality parameters and adjust if necessary prior to each use.**

**The Hypochlorous Generator does not measure the hypochlorous acid concentration level and must be manually adjusted properly in order to not exceed 5 ppm concentration. A sustained concentration of over 5 ppm could lead to Swimming Pool equipment damage and unhealthy water conditions.**

**Remove the Activator from the Swim Spa or Swimming Pool when using the Swim Spa or Swimming Pool.**

**DO NOT hold or handle the Hypochlorous Generator Activator during hypochlorous generation, when visible bubbling is occurring. Slight discomfort may be felt in cuts, sores, or sensitive skin areas due to higher hypochlorous acid concentration near the Activator during the electrolysis process.**

**DO NOT insert objects into, or tamper with the Hypochlorous Generator Activator in any way. Inserting metal objects into the Activator may cause damage and will void the warranty.**

**DO NOT connect the Hypochlorous Generator Control Box or the Activator directly into the electrical outlet. Always use the provided low-voltage power supply.**



## **Installation Instructions**

### **Step 1: Safety First!**

Read and follow the important safety instructions list in the **IMPORTANT WARNING AND SAFETY INSTRUCTIONS**.

### **Step 2: Confirm the size of your Swim Spa or Swimming Pool.**

The amount of Purified Salt Additive (Additive) that you will be adding to your Swim Spa or Swimming Pool (Swimming Pool) will depend on how many gallons of water that your Swimming Pool holds. Read the Swimming Pool Operating Manual, or look up your Swimming Pool Specifications online, or estimate the number of gallons of water that your Swimming Pool holds.

### **Step 3: Calculate the amount of amount of Additive that you will need to add to your Swimming Pool.**

You will need to add 25 pounds of Additive for every 1,000 gallons of water that your Swimming Pool holds. So if your Swimming Pool has a capacity of 10,000 gallons your calculations will be as follows:

10,000 gallons X 25 pounds Additive/1,000 gallons = 250 pounds Additive

Or for a larger, 15,000 gallon Swimming Pool:

15,000 gallons X 25 pounds Additive/1,000 gallons = 375 pounds Additive

The purpose of this calculation is to make sure that you have sufficient Additive on hand to be able to install and start up your Hypochlorous Generator.

The Hypochlorous Generator for Swim Spas and Swimming Pools has the ability to sanitize the water in Swimming Pools with a capacity of up to 17,000 gallons. If your Swimming Pool has more than 17,000 gallons, you will need to install and use multiple Hypochlorous Generators for Swimming Pools to accommodate the volume of Swimming Pool water to be sanitized.





#### **Step 4: Prepare the Swimming Pool and the Swimming Pool water to receive the Hypochlorous Generator technology.**

To ensure smooth, seamless operation of your Hypochlorous Generator, first test and balance the water in your Swimming Pool. Balance the water using normal commercially available Pool and Swimming Pool chemicals to achieve the following levels:

pH =	7.2 - 7.6
Total Alkalinity =	80-120 ppm
Total Hardness =	250 - 400 ppm
Stabilizer =	30-50 ppm

Test strips are provided with your Hypochlorous Generator to assure that the water has been balanced to within the recommended ranges.

Note that consistent water hardness levels below 250 ppm may damage Swimming Pool equipment and lead to premature equipment failure. Make sure Total Hardness levels are within the recommended range.

Installation of a new filter is recommended, but not required unless Hydrogen Peroxide has recently been used to sanitize the Swimming Pool water.

If Hydrogen Peroxide has been recently used to sanitizer the Swimming Pool water, remove the filter and flush out all of the Swimming Pool piping with fresh water. Make sure that no residual hydrogen peroxide remains in the Swimming Pool. Then change the Swimming Pool filter.

#### **Step 5: Install the In-Line Activator in the Swimming Pool piping system.**

The Hypochlorous Generator for Swim Spas and Swimming Pools comes in two versions: one with a “Drop-In” Activator that is draped over the side of the Swimming Pool; and an “In-Line” version that has an Activator that is installed in-line in the equipment piping of the



Swimming Pool, which enables the Activator to be located with the Swimming Pool equipment. The Hypochlorous Generator that you have purchased is the In-Line version, and these instructions are specific to only the In-Line version of the Hypochlorous Generator for Swim Spas and Swimming Pools.

### ***Considerations in Configuring the Installation of your In-Line Activator***

Before beginning installation of the In-Line Activator in your Swimming Pool, study the configuration of the Swimming Pool piping. There are some important considerations to review before deciding the optimal location to place your in-line Activator, which are:

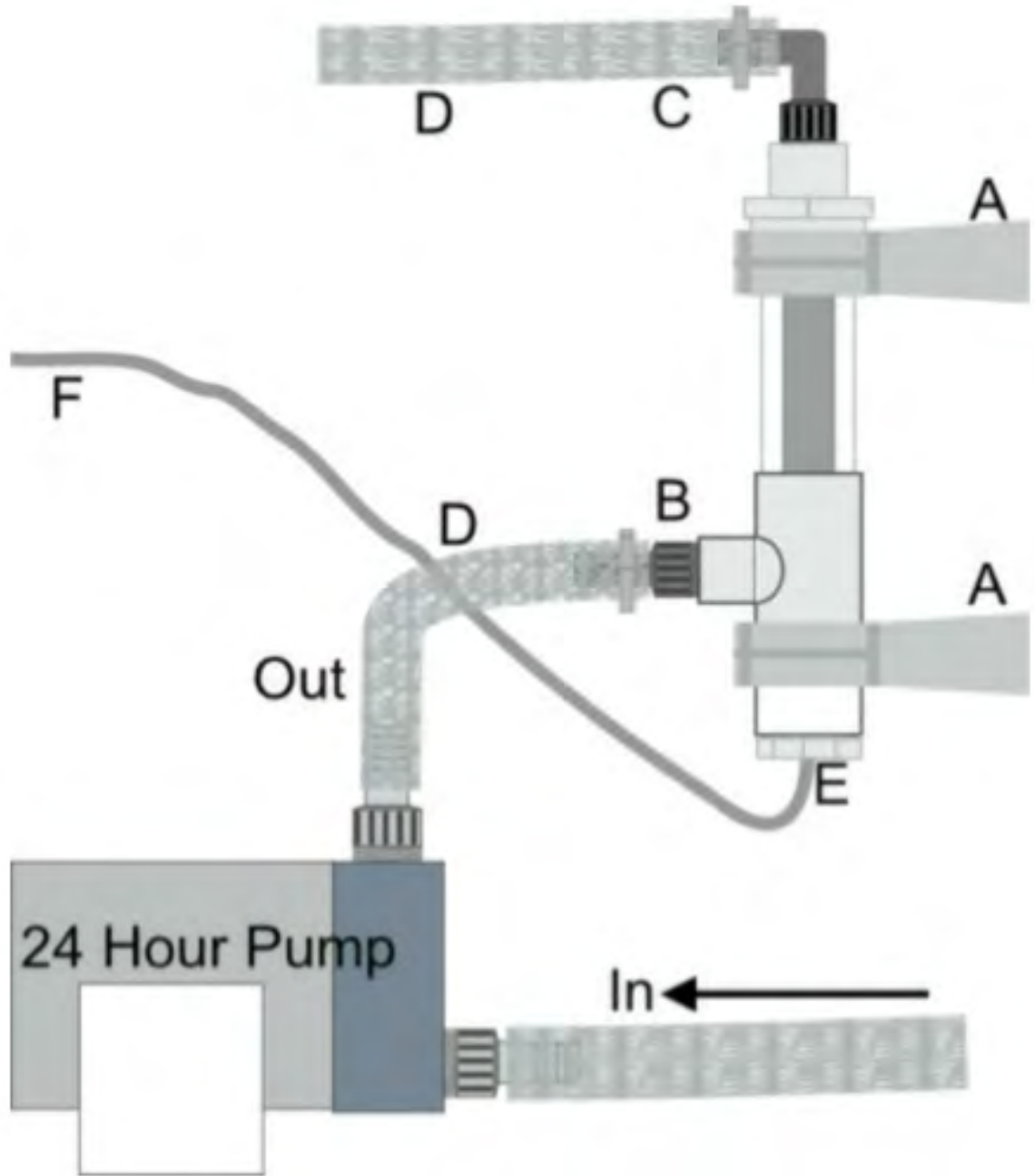
- The Activator needs to be inspected and cleaned from time to time. Identify a location that can be accessed relatively easily for inspection and cleaning of the Activator.
- The water flow through the In-Line Activator needs to be 5 gallons per minute or less, so installing bypass piping for the In-Line Activator highly recommended. Do not install the In-Line Activator in the main Swimming Pool water circulation piping.
- Many Swimming Pools have a pump that runs 24 hours per day, and this is the recommended installation, since it allows the generated hypochlorous to continuously circulate in the Swimming Pool and not concentrate around the electrode.
- If the water circulation pump runs intermittently, the power supply to the Hypochlorous Generator will need to be controlled with the same power supply system that turns on the circulation pump.
- Do not install the system such that the Hypochlorous Generator is generating Hypochlorous when there is no water flow because electrolysis reaction by-product gases will accumulate in the plumbing.

After you have reviewed the piping in your Swimming Pool and have determined the optimal placement of your In-Line Activator that will satisfy these requirements, you are ready to proceed with installation of your In-Line Activator.



### ***Instructions for Installing your In-Line Activator***

1. Open the Swimming Pool's equipment electrical panel, and turn off power to the Swimming Pool equipment.
2. Locate the continuous (24-hour) circulating pump and the 2" piping or tubing connected to the pump. If the pump has different size piping or tubing, you will need adapters. The In-Line Activator cell uses 2" NPT connections.
3. Install the cell on the output side of the pump, downstream from both the swimming pool pump and swimming pool heater. The tube will need to be cut and reconnected to the cell, and additional tubing may be needed if the existing tube is not long enough or is hard to access.
4. The location of the Activator cell should have no obstructions at the cable end of the cell. This is to allow for electrode removal, replacement, and cleaning.
5. Water shutoff valves (not included) may be installed at locations D to aid in future maintenance and cleaning of the cell.
6. Install the two fittings to the cell using teflon tape. Make sure that the cell is mounted so that chlorine gas can escape vertically, instead of getting trapped inside. Based on the location of the install, decide if the 90° fitting should go on the side or top (B and C).
7. Connect tubing to the cell: cut the existing tube and reconnect the ends to the two 2" fittings on the cell.
8. Route the cell cable (F) to the Control Box.
9. Apply teflon tape to the Activator electrode and install the Activator electrode into the in-line Activator cell.
10. When the Activator electrode is removed from the cell for cleaning or during installation, use the plug (E) to seal the hole.



**Step 6: Identify a protected electrical outlet into which the Hypochlorous Generator Power Supply will be plugged in. If there is no nearby electrical outlet, a protected electrical outlet will need to be installed near the Swimming Pool equipment.** The Hypochlorous Generator Control Box and Power Supply can be plugged into a standard GFCI protected 110 volt (alternating current) electrical outlet. The Power Supply converts this voltage to an output



voltage of 12 volts (direct current). So the voltage that is applied to the Activator in the Swimming Pool water is a little bit higher than the voltage available from a 9 volt smoke alarm battery.

The Control Box is supplied with a 15 foot electrical cord.

To prevent damage to the power system, the electrical outlet will need a weather-protective cover. If such a cover is not already on the identified electrical outlet, an appropriate cover can be purchased from a local hardware store and is easily installed.

Installing any Hypochlorous Generator equipment within the Swimming Pool equipment components may void the Swimming Pool equipment component warranty or safety certification and is not recommended.

If there is no nearby electrical outlet, have a licensed electrician add a 110 VAC GFCI-protected outlet to the area near your Swimming Pool, following all applicable electrical codes and safety requirements.

### **Step 7: Mount the Control Box.**

Remove the tie straps from the Hypochlorous Generator Control Box Power Supply Cable and route the cable to the outlet (without plugging it in).

Find a suitable location to mount the control box, meeting the following requirements:

- A. The Control Box needs to be installed vertically, with the two cables coming out of the bottom of the box.
- B. The Control Box should be out of direct sunlight and should be exposed to only minimal rain and moisture. Even though the Control Box is water resistant, reducing moisture exposure will minimize the chance of moisture getting inside the box.
- C. The Control Box should be mounted on a flat location on the Swimming Pool skirt that:
  - is close enough for the power supply cable to reach the outlet
  - keeps the power cable protected, such as on a post or wall near the Swimming Pool



- is close enough to the Swimming Pool for the 10 foot Activator cable to reach, with the Activator placed in the deepest part of the Swimming Pool

The Control Box mounting flange has two large holes, allowing for installing the screws first.

- Install the two small screws 5 3/8 inches apart and 1 1/4 inches or more below the top edge of the shell part of the Swimming Pool.
- Place the Control Box onto the screws and slide the box down.
- Tighten the screws to secure the Control Box to the surface.

Alternatively, there are also four corner holes that can be used to mount the Control Box to the surface.

The Hypochlorous Generator Kit includes two cable clips (3/16" with a #6 x 1/2" screw) that may be used to attach the Power Supply Cable to a solid surface.

### **Step 8: Add the Pre-measured Amount of Additive to the Swimming Pool.**

Unlike using chlorine or other chemicals or systems, for the Hypochlorous Generator system the Additive is only added once after each fresh water refill of the Swimming Pool. So adding the correct amount of Additive to the Swimming Pool is an important step in the process. Adding too little Additive will not enable the Hypochlorous Generator to operate efficiently in maintaining the proper water sanitization levels; adding too much Additive will overtax the Hypochlorous Generator and cause the system to automatically shut down to protect the Activator and Control Panel.

The amount of Additive to be added to the Swimming Pool was calculated in Step 3. We are aiming for an Additive concentration of between 2,500 and 3,000 ppm and this is the concentration that will be achieved when adding the amount of Additive calculated in Step 3.





Please note that If you have a water softener, your water may already have some salt in it, so in that case, before adding any Additive to your Swimming Pool, let the water get to temperature and then turn on the Hypochlorous Generator as instructed in Step 8, below. That way, you can check the pre-existing salt level and gradually add Additive to the water as needed.

If you are not sure of the volume of your Swimming Pool or the amount of salt in the water from your water softener, start by adding a lower amount of Additive than calculated in Step 3, because it is easier to add more Additive later than to remove it. Removing Additive requires draining Swimming Pool water and adding fresh water.

In Step 9, below, the Hypochlorous Generator will measure the Additive level and will alert you if there is too little or too much Additive, and you can make adjustments to the Additive concentration at that time.

Gradually pour the calculated amount of Additive directly into the Swimming Pool water, and turn on the Swimming Pool water circulation pump to help it mix and dissolve. Depending upon the water temperature, it may take up to several hours to fully dissolve the Additive.

It is noted that Pool Salt may be used in place of the Additive. The major difference between Pool Salt and the Purified Salt Additive (Additive) recommended by the Hypochlorous Company is that the Hypochlorous Additive has far fewer impurities than typical Pool Salt. The higher level of impurities in typical Pool Salt, such as iron and calcium, will have the effect of decreasing the effectiveness of the Hypochlorous Generator in sanitizing the water and may also decrease the life of your Hypochlorous Generator system.

**Step 9: Plug in and turn on the Hypochlorous Generator.**

Before plugging in and turning on the Hypochlorous Generator make sure that the Additive is fully dissolved in the water.



After the Additive has been fully dissolved, plug in the Hypochlorous Generator Control Box.

Because of the time it takes for the Additive to fully dissolve and circulate throughout the Swimming Pool water, it may take the Control Box a few hours to register the Additive level for the first time.

After three hours of circulating the water in the Swimming Pool, check the Control Box. If the correct amount of Additive has been added, the Control Box Additive OK light will be on. No further action is required.

If there is not enough Additive, the Additive Low Light will be on. In this case, slowly add more Additive to the water and give the additional Additive time to dissolve and disperse throughout the water. After an hour or so, check the Control Box and repeat this process until the Additive OK light is on.

If there is too much Additive in the water, the Additive High light will turn on. If there is way too much Additive in the water the Control Box will shut the entire system down and display the Green and Red (Additive High and Additive Low) lights at the same time. In this case drain out a portion of the Swimming Pool water and replace the drained Swimming Pool water with fresh water. After an hour or so, giving the time for the fresh water to be fully dispersed, check the Control Box and repeat this process until the Additive OK light is on.

Once the nine installation steps have been completed and the Additive OK light is on, the Hypochlorous Generator installation is complete. At this point you are ready to move to the instructions for Operating the Hypochlorous Generator.



## **Operation Instructions**

### **Control Box Panel Overview**

The Hypochlorous Generator Control Panel has three buttons and four lights which allow you to view and change the Power Level, switch hypochlorous generation modes and more.

The lights indicate the Additive Concentration Level and the Operating Mode: Hypochlorous Generation On or Hypochlorous Generation Standby.

### **Turning On the Power**

To turn on the Hypochlorous Generator, plug the Power Supply Cable into the electrical outlet. As it turns on, it will flash the white and red Additive Low lights a number of times, indicating the software version. Then, the white, red, blue (Additive OK), and green (Additive High) lights will flash, in that order.

Hypochlorous Generation generation will start after a few seconds. Until then, the White light will flash every ten seconds to indicate that the Hypochlorous Generator is in Standby Mode.

### **Hypochlorous Generation Mode and the Additive Level Indicators**

When generating Hypochlorous Solution, the Control Box will indicate with a solid light if the Additive Concentration Level is High, Low, or OK. You will also know that the system is generating Hypochlorous Solution because you will see visible bubbles coming up through the water from the Activator.

If the Control Box lights are on solid, the system is generating Hypochlorous Solution:

- Solid Green—Additive Level High
- Solid Blue—Additive Level OK
- Solid Red—Additive Level Low
- Solid Green & Red—Additive Level Very High - the Hypochlorous Generator has shut down to protect the power supply and the Activator.



If the Additive Level is High or Very High, drain out some water from the Swimming Pool and then top off the Swimming Pool with fresh water to dilute the Additive Concentration level. Then unplug and replug the unit to cycle power. Check the Additive Level lights and repeat as necessary until the blue Additive OK light is on.

### **Hypochlorous Generation Standby Mode**

The Hypochlorous Generator works for a period of time, between 30 minutes and 9 hours, depending upon the Power Level setting, and then switches to Standby Mode for 3 hours.

For example, at the default power level of 3, the Hypochlorous Generator will be in Hypochlorous Generation Mode for 2 hours and will then shift to Hypochlorous Generation Standby Mode for 3 hours. Then this cycle repeats: generate for 2 hours, standby for 3 hours and so forth.

When the Hypochlorous Generator is in Standby Mode, the White light will flash every 10 seconds.

### **Setting the Hypochlorous Generator Power Levels**

The Hypochlorous Generator for Swim Spas and Swimming Pools has 10 Power Level settings, to accommodate the needs for a variety of Swimming Pool sizes and usage levels.

The Power Level is adjustable to enable a higher or lower level of Hypochlorous Generation. The higher the Power Level, the longer the Hypochlorous Generator will be in Generation Mode during the three hour operating cycle. The lower the Power Level the longer the Hypochlorous Generator will be in Standby Mode during the three-hour operating cycle.

To view the current Power Level setting, press the Up or Down button once, holding until the white flashes start, and then count the number of flashes. Three white flashes means the Power Level is set at 3; 6 white flashes means the Power Level is set at 6, and so forth.



To adjust the power level, use the arrow buttons on the Control Box as follows:

1. Press both the Up button and the Down button at the same time. The white light will turn on solid (instead of flashing), indicating that it is in power change mode.
2. Press the Up button to increase power—the Green (Additive High) light will flash each time the Up button is pressed. Once you reach the maximum power level of 10, the Green light will be on solid.
3. Press the Down button to decrease power—the Red (Additive Low) light will flash each time the Down button is pressed. Once you reach the minimum power level of 1, the Red light will be on solid.
4. When you are finished setting the Power Level, do not press any buttons for three seconds. The white light will flash the new Power Level, confirming the setting change.

### **Selecting the Right Power Level for Your Swimming Pool**

Selecting the right power level may require some testing, since every Swimming Pool is different, and there are a variety of factors that can affect what Power Level would be best for you and your Swimming Pool. Some of the factors affecting the Power Level selection include:

- Frequency of Swimming Pool use
- Number of people in the Swimming Pool
- Volume of water in the Swimming Pool
- Swimming Pool covered or uncovered when not in use
- Swimming Pool temperature
- Phosphate levels
- Time of last water drain and refill

After a period of initial testing and selection of the optimal Power Level for your Swimming Pool, the Hypochlorous Generator will automatically keep your Swimming Pool water sanitized.

To determine which Power Level to test first, see the chart below for the estimated Power Level for your Swimming Pool size. This is only a starting point, and the final Power Level selection may be very different, depending upon the factors previously listed.



<u>Gallons of Water</u>	<u>Power Level</u>
<1,000	1-3
1,000-3,000	4
3,000-6,000	5
6,000-10,000	6
>10,000	7

Here is how you can determine the right Power Level to use for your Swimming Pool:

- Day 1: Set the power level according to the size of your Swimming Pool, in accordance with the table above.
- Day 2: Measure the hypochlorous level at the end of a hypochlorous generation cycle using the Free Available Chlorine test strips. If it is higher than you want, lower the power level by 1. If it is lower than you want, raise the power level by 1.
- Day 3: Repeat the Day 2 step until the Free Available Chlorine reading remains constant at the desired level for a couple of days.

Important Note: If the Free Available Chlorine level is 0 ppm (parts per million), even 24 hours after installation, check the Additive Level and make sure that the Additive Level shows Additive OK. If the Additive Level is low, add more Additive a little at a time until the Additive OK light is on.

If the Additive Level is correct, then the initial sanitizing demand on the Swimming Pool may be too great for the Hypochlorous Generator to “catch up” and produce a maintenance level of sanitization. In this case, manually add a concentrated Hypochlorous Solution or chlorine shock (according to the product label) to assist in the initial setup.

### **Using the Boost Button on the Control Panel**

If the usage of your Swimming Pool has increased significantly over normal, average usage you can press the Boost Button to extend the the cycle of Hypochlorous Generation and thereby increase the sanitation power of the Hypochlorous Generator for the next cycle.

If the Boost button is pressed when the Hypochlorous Generator is in Standby Mode it will switch to producing Hypochlorous Solution in a





new cycle. After the Boost Cycle is completed, the Hypochlorous Generation cycle reverts to the standard cycle stand and generation cycle for the given power level.

If the Boost button is pressed when the Hypochlorous Generator is on Generation Mode, the Boost button will cancel the current cycle.

When pressing the Boost button, the green and blue (Additive High and Additive OK) lights will flash, acknowledging the button push.

The amount of time that the Hypochlorous Generator remains in Generation Mode, before switching to the standard 3 hour Standby Mode, is shown in the following table.

Power Level	Generation Time
1	0.5 hr
2	1 hr
3	2 hr
4	3 hr
5	4 hr
6	5 hr
7	6 hr
8	7 hr
9	8 hr
10	9 hr

### **What to Do If Swimming Pool Usage Drops**

If Swimming Pool usage drops due to vacation, winter, and etc, it is important to lower the Power Level. Otherwise, the Hypochlorous Generator will continue producing Hypochlorous Solution regardless of how much or how little sanitization demand is coming from the water. Excessive hypochlorous solution generation over a long period of time can cause corrosion and damage to your Swimming Pool's components if left unchecked.

Despite the Hypochlorous Generator automatically switching into Vacation Mode if no buttons are pressed for over a week, depending upon the Power Level selection, it is still recommended that you



preemptively lower the Power Level for an extra layer of protection for your Swimming Pool.

### **What to Do If Swimming Pool Usage Increases**

If Swimming Pool usage increases due to returning from vacation, summertime, and etc. make sure to preemptively raise the Power Level to keep your Swimming Pool water fully sanitized.

### **Cold Weather Operation**

The Hypochlorous Generator power supply is not designed to operate in temperatures below -4°F. If you live in an area that can get that cold, store the power supply in a warm location when the temperature is low or install the power supply in the Swimming Pool equipment area where there is some protection from the cold. If installing in the Swimming Pool equipment area, make sure to first verify where you can install the power supply without voiding your Swimming Pool's warranty or safety certifications.

### **Maintenance Instructions**

#### **Maintenance of the Swimming Pool Water**

The Hypochlorous Generator will do an excellent job in sanitizing the Swimming Pool water, and it will significantly reduce the amount of chemical usage required to maintain the correct balance of your Swimming Pool water, but it does not directly manage all aspects of the water chemistry of the Swimming Pool water. Keeping your Swimming Pool water balanced requires more than just maintaining sanitizing levels: you will also need to maintain the pH of the water, and monitor and balance the water alkalinity, hardness, and etc., depending on your water source. Monitoring, adjusting and maintaining the Swimming Pool water balance is important for the health and safety of the Swimming Pool users and also for the efficient operation and Lifespan of the Hypochlorous Generator and of the Swimming Pool itself.

The generally accepted ideal water chemistry for Swimming Pools is as follows:



Free Available Chlorine:	2-3 ppm
pH:	7.2-7.6
Total Alkalinity:	80-120 ppm
Total Hardness:	250-400 ppm
Stabilizer =	30-50 ppm

Note that consistent Free Available Chlorine levels above 5 ppm and/or consistent salt concentration levels above 5,000 ppm may lead to corrosion of metal components in the Swimming Pool. Consistent hardness levels below 250 ppm may lead to Swimming Pool equipment damage and failure. Make sure total hardness levels are within the recommended range above.

Swimming Pool manufacturers recommend that Free Available Chlorine and pH levels are checked before each use, or at least once per week when not in use.

Alkalinity, hardness, and salt levels should be checked at least once per month.

About once a month, depending on Swimming Pool usage, use a phosphate remover (available at your local pool and Swimming Pool supply store or online) to manage the phosphates in the Swimming Pool water, to keep them from increasing the demand for hypochlorous and reducing the life expectancy of the Hypochlorous Generator Activator.

If you have a sudden increase in Swimming Pool usage (i.e. from friends visiting), you may need to temporarily increase the power level and manually turn on the hypochlorous generation using the Boost button. In the event of a very high organic load that has been added to the water through high Swimming Pool usage or the spillage of food, drink or other substances in the water, there may be a need to “shock” the water.

The water may be shocked with by dosing with a higher concentration Hypochlorous Solution, such as a 200 ppm or 500 ppm solution, or by dosing with a commercially available chlorine shock



product to bring the Swimming Pool water back into balance. After shocking, allow the Swimming Pool to circulate for several hours before retesting to ensure more accurate test results.

It is recommended to manually shock the Swimming Pool after high usage (e.g. after a party with multiple users), or biweekly if used frequently.

You may monitor and manage the Swimming Pool water balance yourself using a Pool and Swimming Pool Water Test Kit and chemicals from your local pool supply store, or you could also take a water sample to your local pool and Swimming Pool store so that they can analyze your water and give you more tailored advice.

Depending on the amount of usage the Swimming Pool water should be drained and refilled to remove accumulated contaminants in the water. The water should be drained and refilled a minimum of once per year but could be as often as every four months, depending on usage.

After draining, clean the Swimming Pool surfaces fully and refill with fresh water. Add fresh Additive as outlined in the Installation Instructions. Then allow the water to come up to temperature, over 95°F, and balance the water in accordance with these Maintenance Instructions.

### **Maintenance of the Hypochlorous Generator Activator**

Occasionally inspect the Activator for buildup or discoloration on the electrode plates because water sources, such as water that has a high concentration of calcium, can cause a buildup inside the Activator electrode, both on the plates and on the wires connected to those plates. This buildup will reduce the effectiveness of the Activator generation of hypochlorous solution. In cases of extreme buildup it could potentially even short the unit if left untreated for long periods of time.



If calcium or other buildup is observed on the Activator electrode, unplug the Hypochlorous Generator or turn off the power to the Hypochlorous Generator from the electrical circuit breaker panel. Shut off the Swimming Pool water circulation. Remove the Activator from the Swimming Pool and soak the Activator for 30 minutes in vinegar. Then rinse the Activator with fresh water. Repeat this process for 30 minute intervals until the buildup has been removed.

### **Activator Lifespan Indicator and Activator Replacement**

The Hypochlorous Generator Control Panel tracks the amount of time the Activator has been actively producing hypochlorous solution. The typical Lifespan of the Activator is 7,000 hours of hypochlorous generation. At a Power Level setting of 3, operating 365 days per year, the life of the Activator would be approximately 10 years. At higher Power Levels the life of the Activator would be lower and at lower Power Levels and/or operating less than 365 days per year would result in a longer life of the Activator.

To view the amount of Lifespan that has been used on the Activator, press the Boost and Down buttons at the same time. The following lights will flash to indicate the percentage of the Lifespan that has been used:

Green Light (Additive High) = 100% of the Lifespan has been used.

Blue Light (Additive OK) = 10% of the Lifespan has been used X the number of blue light flashes. For example, if the blue light flashes 6 times, then  $10\% \times 6 = 60\%$  of the Lifespan has been used.

Red Light (Additive Low) = 1% of the Lifespan has been used X the number of red light flashes. For example, if the blue light flashes 6 times and the red light flashes 3 times, then , then  $10\% \times 6$  blue flashes +  $1\% \times 3$  red flashes = 63% of the Activator Lifespan has been used.

When the Hypochlorous Generator is in Vacation Mode all of the lights will flash every 10 seconds. When the estimated Activator life



has reached 90% (10% of the Activator life is remaining) the white light will flash twice every ten seconds instead of just once.

Depending on the Swimming Pool water maintenance, Activator Power Level setting, and overall care of the Activator, the Activator life may continue to work well, even beyond the 100% Lifespan point. The purpose of the Activator Lifespan Indicator is to help the Operator to be aware of the 7,000 hour Lifespan so that a replacement Activator can be ordered in advance in preparation for the time when the Activator is worn out and begins to produce less Hypochlorous Solution.

A replacement Activator may be ordered by calling The Hypochlorous Company at 800-732-7103 or may be ordered online at [www.hypochlorouscompany.com](http://www.hypochlorouscompany.com).

To reset the indicator after replacing the Activator, press all three buttons on the control box at the same time.





## **Troubleshooting Guide**

Before using this troubleshooting guide, please review the Installation and Operation Instructions in this Owner's Manual, in case there were any steps missed along the way.

### **Green (Additive High) and Red (Additive Low) Lights on at the Same Time**

This indicates that the Additive concentration is too high. To protect the power supply and the Activator from damage, the Hypochlorous Generator has temporarily shut itself down. Even if you added the correct amount of Additive and the Additive level showed OK, this indication is also dependent on water temperature and other minerals in the water.

To troubleshoot this problem, first take the Activator out of the water and press the Boost button. This action will turn on the hypochlorous generation process but in the absence of water. If the Green and Red lights remain on, then the problem is unrelated to the water.

If the green and red lights do turn off, then we know the problem to be an excessively high Additive concentration level.

To determine how much dilution is needed in the Swimming Pool, fill a five gallon bucket 2/3 of the way with Swimming Pool water and the other 1/3 with fresh water. Turn off the Activator and place it in the bucket for about 5 minutes to allow it to adjust to temperature. Then turn on the hypochlorous generator and check to see if the light is blue (Additive OK) light comes on.

Repeat this test with varying amounts of Swimming Pool water and dilution water until the blue light is illuminated. If the Additive is High, try again with less Swimming Pool water; if the Additive is Low, try again with more Swimming Pool water. Once you have identified the proportion of Swimming Pool water and fresh water in the five gallon bucket that results in the blue Additive OK light being on, then drain the amount of Swimming Pool water out of the Swimming Pool



proportional to the amount of Swimming Pool water identified in the bucket test.

For example, if the light turns blue in the bucket with 2/3 Swimming Pool water and 1/3 fresh water, drain the Swimming Pool to about 2/3 of the way full, and then refill with fresh water.

### **Buildup in the Activator, on the Electrode Plates or on the Electrode Wires**

The Hypochlorous Generator uses electrolysis to generate hypochlorous solution. In the electrolysis process, if there is a high concentration of calcium in the Swimming Pool water, this calcium is attracted to the electrode plates and wires and may build up over time. The buildup of calcium on the plates and wires will reduce the efficiency of the Hypochlorous Generator and, if left untreated, it could buildup enough to provide an electrical short in the unit.

To remove the calcium buildup from the Activator electrode plates and wires, disconnect the Hypochlorous Generator from power and then soak the Activator in vinegar 30 minutes and then rinse in clean water. Repeat as needed until the calcium is gone.

### **Red Light is On While Generating Hypochlorous Solution**

This red Additive Low light indicates that the Additive concentration level is Low, so simply add more Additive.

Also, if the Hypochlorous Generator Activator Lifespan is spent (see Activator Lifespan Indicator), the plates may be wearing out and the Activator may need to be replaced.

### **Consistently Low Free Available Chlorine Reading**

The Power Level is most likely too low, so raise the power level and check for improved results over the next couple of days (see the Operation Instructions in this manual).



### **Consistently High Free Available Chlorine Reading**

The Power Level is most likely too high, so lower the Power Level (see Operations Instructions) and check for improved results over the next couple of days.

We also recommend checking the Purified Additive salt level of your Swimming Pool water, both with the salt status lights and with a test strip specific for sodium chloride (NaCl). The sodium chloride test strip should return a reading of between 1,500-2,000 ppm.

If your Sodium Chloride level is above this concentration range, add fresh water to the Swimming Pool, to dilute the Additive Concentration level back into that range. This is particularly important if the sodium chloride concentration is over 5,000, which could damage your Swimming Pool over time.

If you need to drain water in order to have enough room for the fresh water, perform the bucket test as described in the first entry in this Troubleshooting Guide, which will help you estimate how much to drain.

### **Hypochlorous Generator is Off: Lights and/or Buttons Stopped Working**

First, unplug the Hypochlorous Generator from the outlet, wait at least 10 seconds, and plug it back in. This will reboot the unit, which may be all that it needs, especially if it has been a while since its last reboot.

If the problem persists, check to make sure that there is no water near the control box, since that could be a sign that water got inside. If you do not see any moisture nearby, check to make sure that your power cord is securely connected to both the outlet and the Hypochlorous Generator.

### **Limited Warranty**

The Hypochlorous Company warrants this Hypochlorous Generator system to be free of all defects in material and workmanship for one



year from the owners original purchase date. The system includes the power supply unit, cable, electronics, and electrolytic activator for residential use only. The product must be installed properly and used in accordance with this manual and all applicable local codes and regulations. This warranty is not transferable. Damage to the system from improper water maintenance is not covered in this warranty.

In no event shall The Hypochlorous Company be liable for consequential damages for breach of this warranty. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply. The warranty does not cover any loss or damage to the product due to improper installation, product abuse, misuse, negligence, or improper maintenance of the system, pool or Swimming Pool. The warranty does not cover any loss or damage to the Swimming Pool, Swimming Pool components, users, or anything outside the system due to system failure. Since The Hypochlorous Company has no control of the use of this system the purchaser assumes all responsibility for using the system.

This warranty does not apply to any costs, repairs, services, damages, claims or losses for all of the following: Service calls to install, reinstall or correct the installation of the product, or to explain the usage of the system to the buyer, repairs necessitated by use other than normal home use, damage resulting from misuse, unintended use, unforeseen use, non pool or Swimming Pool use, abuse, accidents, alterations, improper installation, or corrective work necessitated by repairs made by anyone other than an authorized service technician.

The foregoing warranties are contingent on the proper use of the system in accordance with these instructions and specifications and shall not apply to any system that has been repaired or modified by persons other than the manufacturer. The express warranties set forth in this agreement are in lieu of all other warranties, express or implied. The manufacturer and/or reseller hereby specifically disclaims any other representations or warranties, expressed or implied, including without limitation any warranties of merchantability



or fitness for a particular purpose. In no event will manufacturer's and/or reseller's liability for any claim, whether in contract, tort or under any other theory of liability, exceed the amount necessary to repair or replace the covered system.

Should any problems develop during the warranty period, contact The Hypochlorous Company.

**Contact The Hypochlorous Company**

For questions, ordering Additive or parts, or warranty claims, please contact Technical Support at the Hypochlorous Company:

The Hypochlorous Company  
[www.hypochlorouscompany.com](http://www.hypochlorouscompany.com)  
1321 N. 3rd St., Lawrence, Kansas 66044  
800-732-7103  
[support@hoclpro.com](mailto:support@hoclpro.com)